

**UNIVERSAL PROCESS CONTROLLER  
UC-820**

**DESCRIPTION**

The UC-820 is a digital universal controller used in the automation of industrial processes. It is ideally suited for use with our range of instrumentation, electric and pneumatic control valves and other electrical equipments.

The controller includes a set of universal type inputs for RTD, thermocouple (TC), logic (binary) and analog inputs. The controller has options for relay, open-collector (OC) and analog outputs using the innovative SMART PID algorithm.

**MAIN FEATURES**

- Universal measuring input: Resistance thermometer (RTD), thermocouples (TC), 0/4 to 20 mA and 0 to 5/10 V.
- Binary input control.
- Set point value: constant, programmed or from the additional analog input.
- On/off, PID, PID three-step and two-step control (valve control) or PID of heating-cooling type.
- 2 NO relay outputs and 2 other outputs of choice between relay, OC or analog outputs (0/4 to 20 mA or 0 to 10 V).
- Soft-start function.
- 8 types of alarm functions.
- 24 V DC loop power supply output.
- Signal retransmission.
- "Gain scheduling" function.
- Timer function.
- Auto-tuning using the smart PID algorithm.
- Measurement of heating current and monitoring of heater overheating or shortening of the control element.
- Galvanically isolated inputs and outputs.
- Password protection.
- Fully programmable from the front panel.
- RS-485 Modbus RTU communication.
- IP rating IP 65.



## TECHNICAL DATA

GENERAL			EXTERNAL FEATURES		
Supply Voltage	85 to 253 V AC/DC or 20 to 40 V AC/DC		Readout field	2 x 4 digits; Digit height: 10 mm; Colors: red and green	
Ambient temperature	0 to 50 °C		Weight	< 0.2 kg	
Storage temperature	- 20 to 70 °C		IP rating	From frontal side: IP 65; From rear side: IP 20	
Humidity	< 85% without condensation		Bargraph	2 x 21 points; Colors: red and green	
Operating Position	Any				

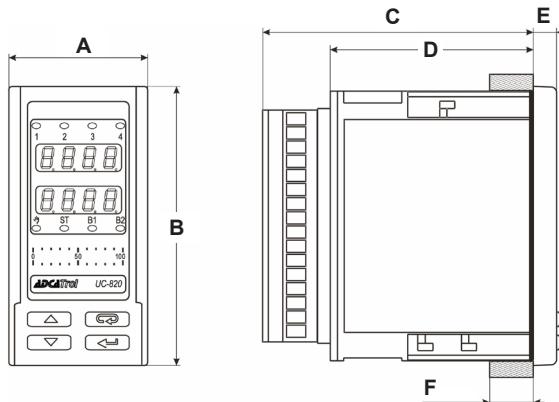
INPUT			OUTPUT		
TYPE	RANGE	ERROR	TYPE	PROPERTIES	LOAD CAPACITY
PT100	- 200 to 850 °C	0,2%	Relay (voltageless)	NO contacts	2 A / 230 V AC
PT1000	- 200 to 850 °C	0,2%	OC open-collector	0/5 V	Max. 40 mA
Fe-CuNi (J)	- 100 to 1200 °C	0,3%	Continuous voltage	0 to 10 V	Rload ≥ 1kΩ
Cu-CuNi (T)	- 100 to 400 °C	0,3%	Continuous current	0/4 to 20 mA	Rload ≤ 500Ω
NiCr-NiAl (K)	- 100 to 1372 °C	0,3%	Transducer supply output	24 V DC	Max. 30 mA
PtRh10-Pt (S)	0 to 1767 °C	0,5%			
PtRh13-Pt (R)	0 to 1767 °C	0,5%			
PtRh30-PtRh6 (B)	200 to 1767 °C	0,5%			
NiCr-CuNi (E)	- 100 to 1000 °C	0,3%			
NiCrSi-NiSi (N)	- 100 to 1300 °C	0,3%			
Chromel-kopel (L)	- 100 to 800 °C	0,3%			
Current channels (I)	0/4 to 20 mA	0,2% +/-1 digit			
Voltage channels (U)	0 to 5/10 V	0,2% +/-1 digit			
Binary	Voltageless				

DIGITAL INTERFACE		
Interface type	RS-485	
Protocol	Modbus RTU 8N2, 8E1, 8O1, 8N1	
Baud rate	4.8, 9.6, 19.2, 38.4, 57.6 kbit/s	

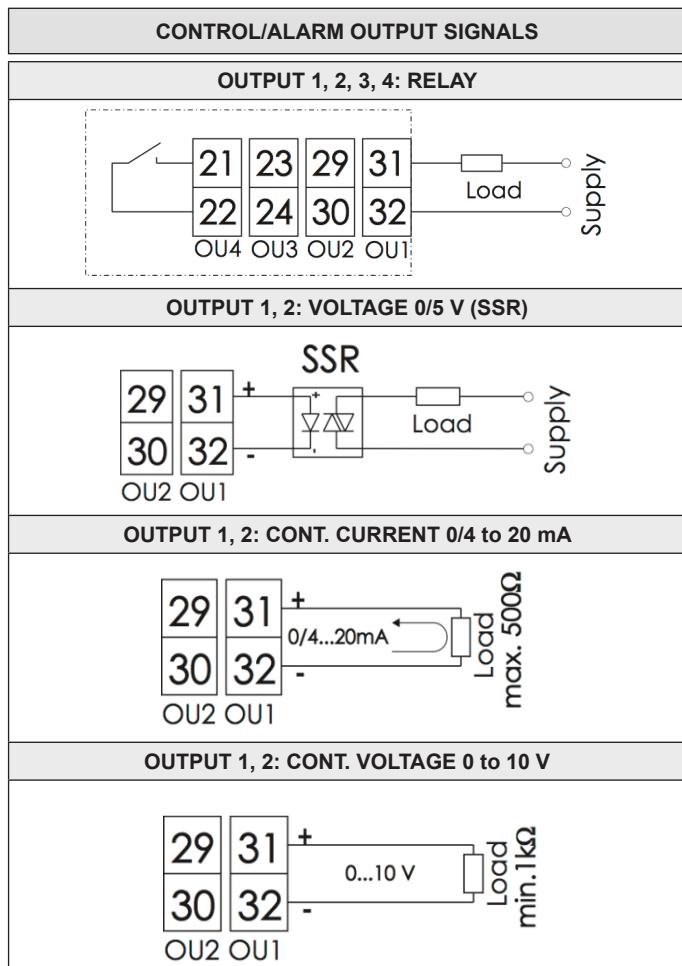
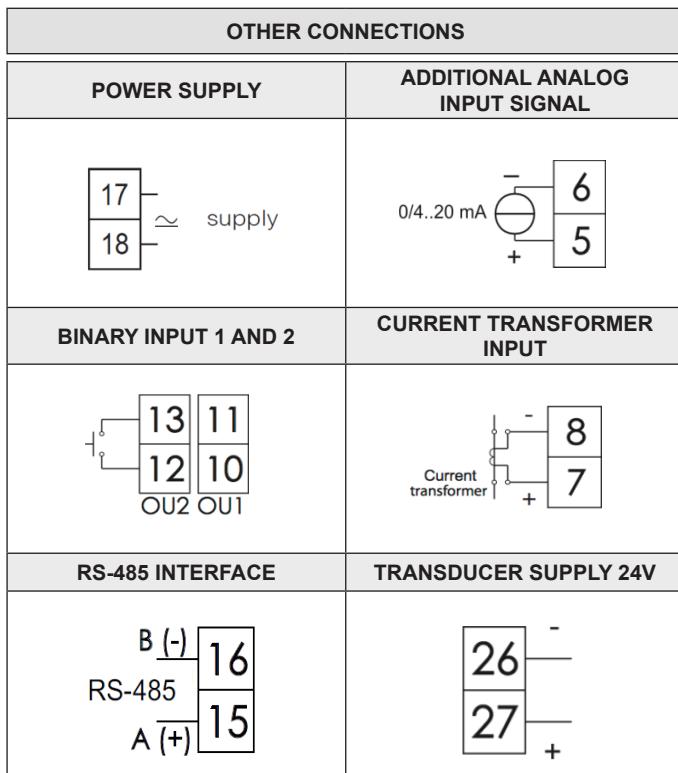
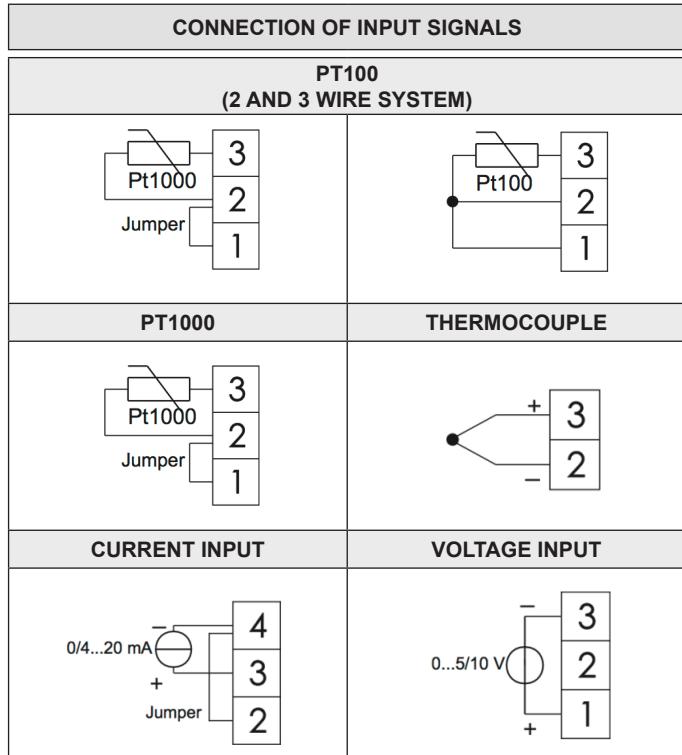
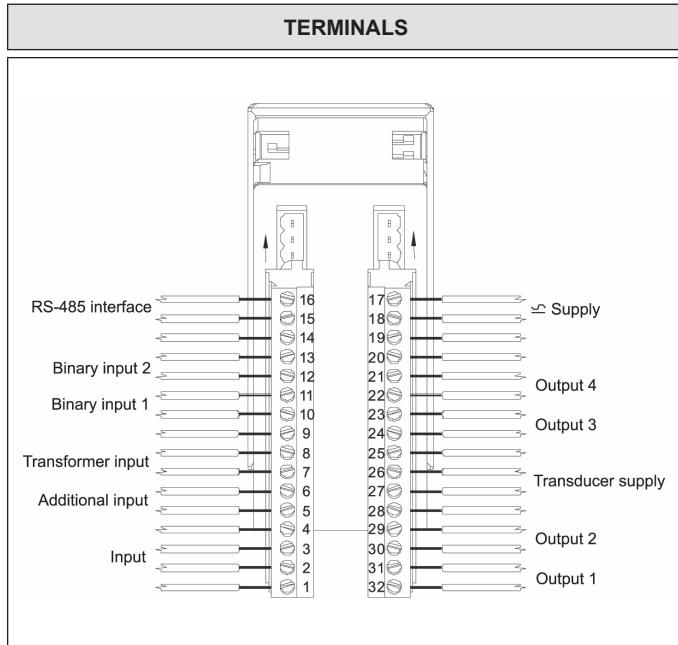
  

SAFETY AND COMPATIBILITY REQUIREMENTS		
Electromagnetic compatibility	Noise immunity acc. to EN 61000-6-2 Noise emissions acc. to EN 61000-6-4	
Pollution level	Level 2 acc. to EN 61010-1	
Installation category	Cat. III acc. to EN 61010-1	
Maximal phase-to-earth operating voltage	Supply / Output circuits: 300 V; Input circuits: 50 V acc. to EN 61010-1	



DIMENSIONS (mm)						
MODEL	A	B	C	D	E	F
UC-820	48	96	93 (max.)	70	8	15 (max.)

## ELECTRICAL CONNECTIONS



**ORDERING CODES UC-820**

<b>Group designation</b>	<b>UC820</b>	<b>.1</b>	<b>3</b>	<b>1</b>	<b>.1</b>
Universal process controller	<b>UC820</b>				
<b>Output 1</b>					
Relay		<b>.1</b>			
OC open collector (0/5 V)		<b>.2</b>			
Continuous current (0/4 to 20 mA)		<b>.3</b>			
Continuous voltage (0 to 10 V)		<b>.4</b>			
<b>Output 2</b>					
Relay a)			<b>1</b>		
OC open-collector (0/5 V)			<b>2</b>		
Continuous current (0/4 to 20 mA)			<b>3</b>		
Continuous voltage (0 to 10 V)			<b>4</b>		
<b>Transducer Supply 24 V</b>					
None				<b>0</b>	
Supply for transducers 24 V DC 1 W				<b>1</b>	
<b>Power Supply</b>					
85 to 253 V AC/DC					<b>.1</b>
20 to 40 V AC/DC					<b>.2</b>

a) Only when a relay or OC voltage output is selected on output 1.